



## GF-10 Semi Automatic Pneumatic Grommet Machine User Manual



Gromfast Metal A.Ş

İkitelli Org. San Bölgesi

İsteks Sanayi Sitesi B6 N9

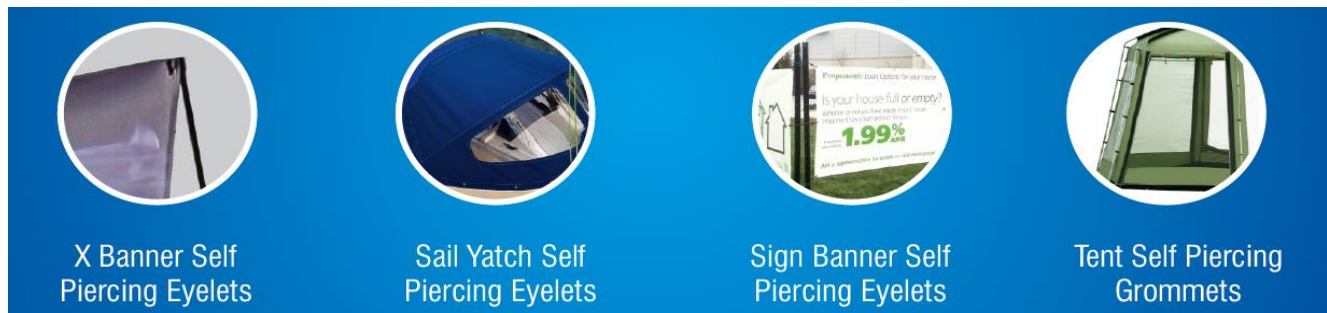
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## Using in Industry of the GF-10 Semi Automatic Pneumatic Grommet Machine;

- 1-Self piercing eyelets,grommets attaching on sign banner,vinly banner,x banner or foam board ,boardex etc. for sign industry
- 2-Metal buttons,metal spring snaps,beбето metal button snaps,jean rivets,jean accessories, and other metal accesories attaching on fabric material for sewing industry and textile industry,leather,shoes industry,sail and yatching
- 3-Tent & canvas industry,tarpaulin industry.



X Banner Self  
Piercing Eyelets

Sail Yatch Self  
Piercing Eyelets

Sign Banner Self  
Piercing Eyelets

Tent Self Piercing  
Grommets





Technical Specifications;

1. Interchangeable dies setting
2. Heavy duty durability
3. Easy to carry.
4. Suitable numerous materials
5. 3 Year Warranty
6. Parts and service available
7. Machine body made of high quality best quality iron casting laser cutting.
8. Impact Press Force:1500 kg/ cm<sup>2</sup>
9. Working Pressure:4 Bar up to 8 Bar
10. Air consumption:0,3 Litre
11. Hand security ring Ce certificated.
12. GF-10 can fasten on bench or table or mobile base with wheel.
13. GF-10 can work with any small compressor.

Compatible with all self piercing grommet & eyelet dies number #1.7 up to #5.5

Using areas: Techtexile industry ,sign banner industry, pvc brenda industry and other related industries.

Technical Specifications of GF-10 Semi Automatic Pneumatic Grommet Machine

Net Weight	18 kg	37 IBS
Throat Depth Dimension	90 mm	3 35/64 inches
Height Dimension	380 mm	1 FT 2 61/64 inch (14,96 inches)
Width Dimension	200 mm	7 7/8 "
Depth Dimension	130 mm	5 1/8 "
Bottom Die adaptor hole	9,5 mm	1/2 inch
Top Of Die Screw	6,35 mm	1/4 inch

Fix the grommet die on machine of air assembly .

You can put, C10 pneumatic oil inside of pneumatic air conditioner.

Pneumatic oil level should being 1 cm minimum.



Oil Level 0,2 - between 0,5 cm is suitable for pressure

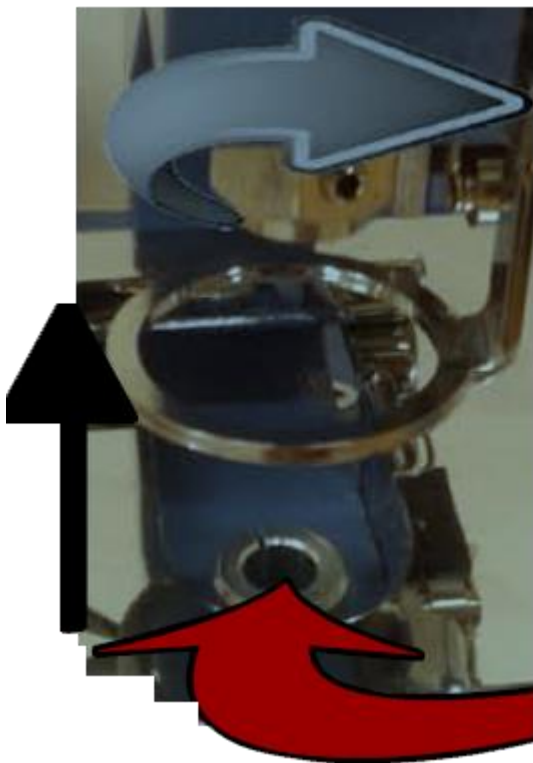
Step-1 Please hook up air compressor this hole





Step -2 You can adjust with allen key number 3 on die adapter hole bolt accordig to your dies height

Step3  
Upper Dies (Turn anticlock side for fix screw)



Step4

Lower Dies

(Put the lower dies inside die adaptor)

**GF-10 can attach all kind of size eyelets grommets & plastic eyelets grommets on sign banner in one action.**

**Self Piercing Eyelets Sizes :#1.7,#00,#0 #1-J,#1,,#2,#3,#4,#5,#5.5 and long neck sizes.**

